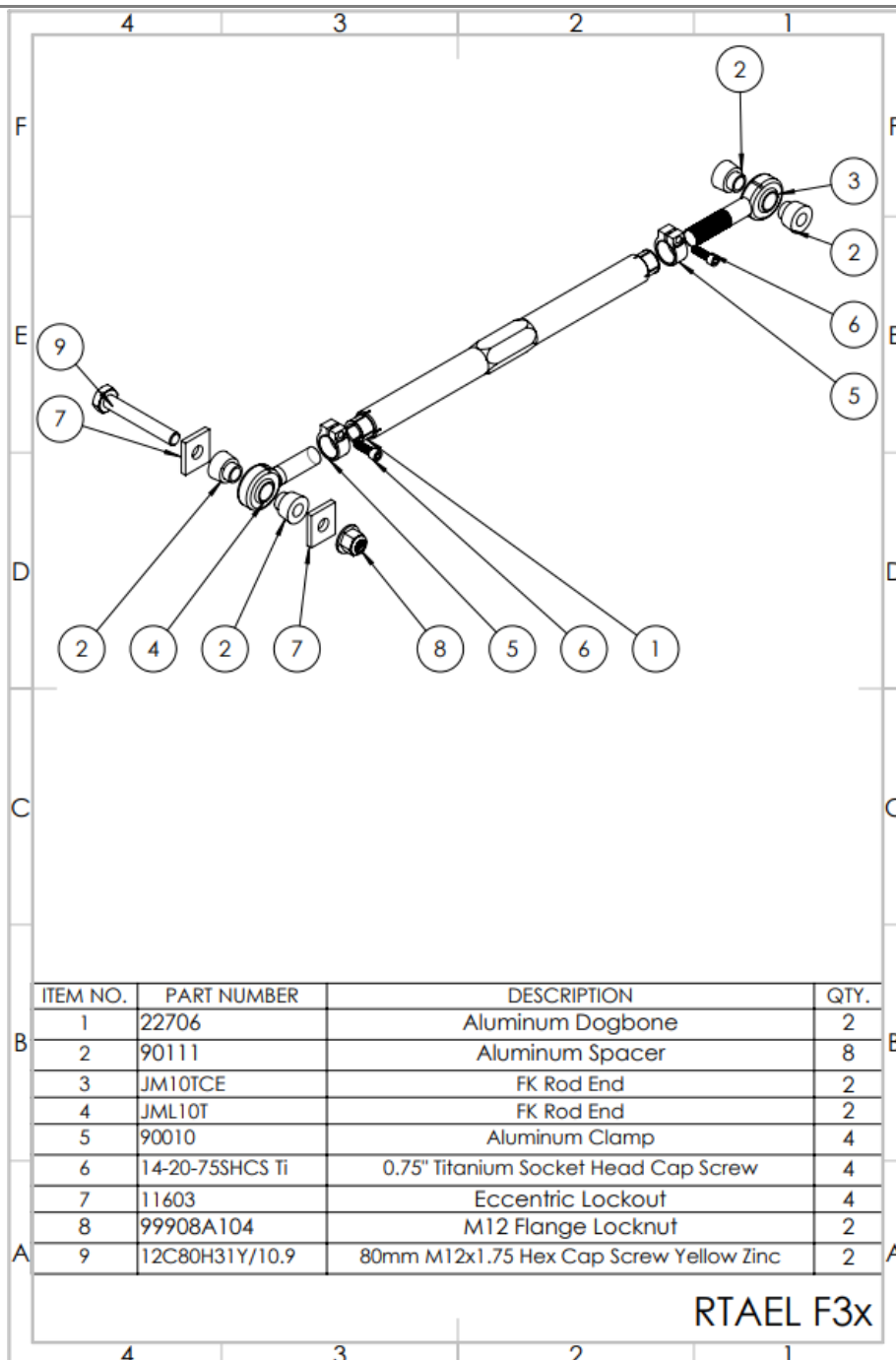


# Rear Toe Arms with Eccentric Lockout Kit

## Installation Instructions

### SPL RTAEL F3X BMW





Thank you for your purchase of this SPL Parts performance suspension product. Please follow these instructions exactly to ensure that the product is able to function to the best of its ability, and you can achieve the most performance out of your vehicle.

**TOOLS NEEDED:**

18mm socket and wrench 19mm Socket 3/16 allen wrench

1. Remove the OEM arm (18mm bolts).

2. Set SPL Parts Rear Toe Arm next to the OEM arm. Use the bolts through the stock arm to set the SPL Parts Arm to the exact length of the OEM arm ensuring equal thread engagement on both ends.

**Note:** the groove on one side of the arm to indicate the left hand threaded side.



3. Install the provided Eccentric Lockout Washers in the subframe. They should fit between the two grooves in the subframe and prevent the bolt from moving.
4. Install the SPL Parts Arm using OEM hardware at knuckle and the provided nut (18mm) and bolt (19mm) at the subframe and tighten them to **73.7 ft. lbs.** (100 N/M). **DO NOT OVERTORQUE!** *SPL Parts is not liable for any issues due to overtorque.*
5. Set toe and tighten the Blue Titanium Socket Head Caps Screws (7) to **150 IN. lbs.** with a 3/16 allen wrench.
6. Have your car professionally aligned as it is nearly impossible to replicate the original settings. Take your vehicle to an alignment shop, and bring these instructions with you to ensure that the arm is adjusted correctly.
7. Be safe and enjoy your new upgrade!



## **ONE-YEAR LIMITED WARRANTY AND DISCLAIMER**

*All SPL brand products are intended for **Off Road Use Only** and carry a one year limited warranty. See below for details. All other branded products carry their respective manufacturer warranty.*

*SPL PRO suspension products warranted to be free of defects in material and workmanship for one (1) year from the date of purchase.*

*If a product fails to meet specifications, SPL PARTS INC will, at its election, repair, replace, or make appropriate adjustment, if SPL PARTS INC determines to its satisfaction that the product is defective in material or workmanship, i.e. contains a defect arising out of the manufacture of the product and not a defect caused by other circumstances, including, but not limited to accident, misuse, abuse, unforeseeable use, neglect, alteration, improper installation, improper adjustment, improper repair, or failure caused by other equipment or interaction with other equipment. SPL PARTS INC is not responsible for labor charges, removal charges, installation, or other incidental or consequential costs. In no event shall the liability of SPL PARTS INC exceed the purchase price of the product.*

*SPL PARTS INC makes no other warranties, either expressed or implied, including limitation warranties as to merchantability or fitness for a particular purpose. SPL PARTS INC shall not be liable for, and buyer assumes all risk of, any advice or failure to provide advice by SPL PARTS INC to buyer regarding the product or use and installation of product. SPL PARTS INC shall not be liable for any special, incidental or consequential damages.*

*If the purchaser of the product shall fail to pay when due any portion of the purchase price, or fail to meet any terms required under contract agreed on at time of purchase, all warranties and remedies granted may be terminated.*

***Using any SPL arm as a tie/strap down point for a dyno session or transport will void the warranty.***