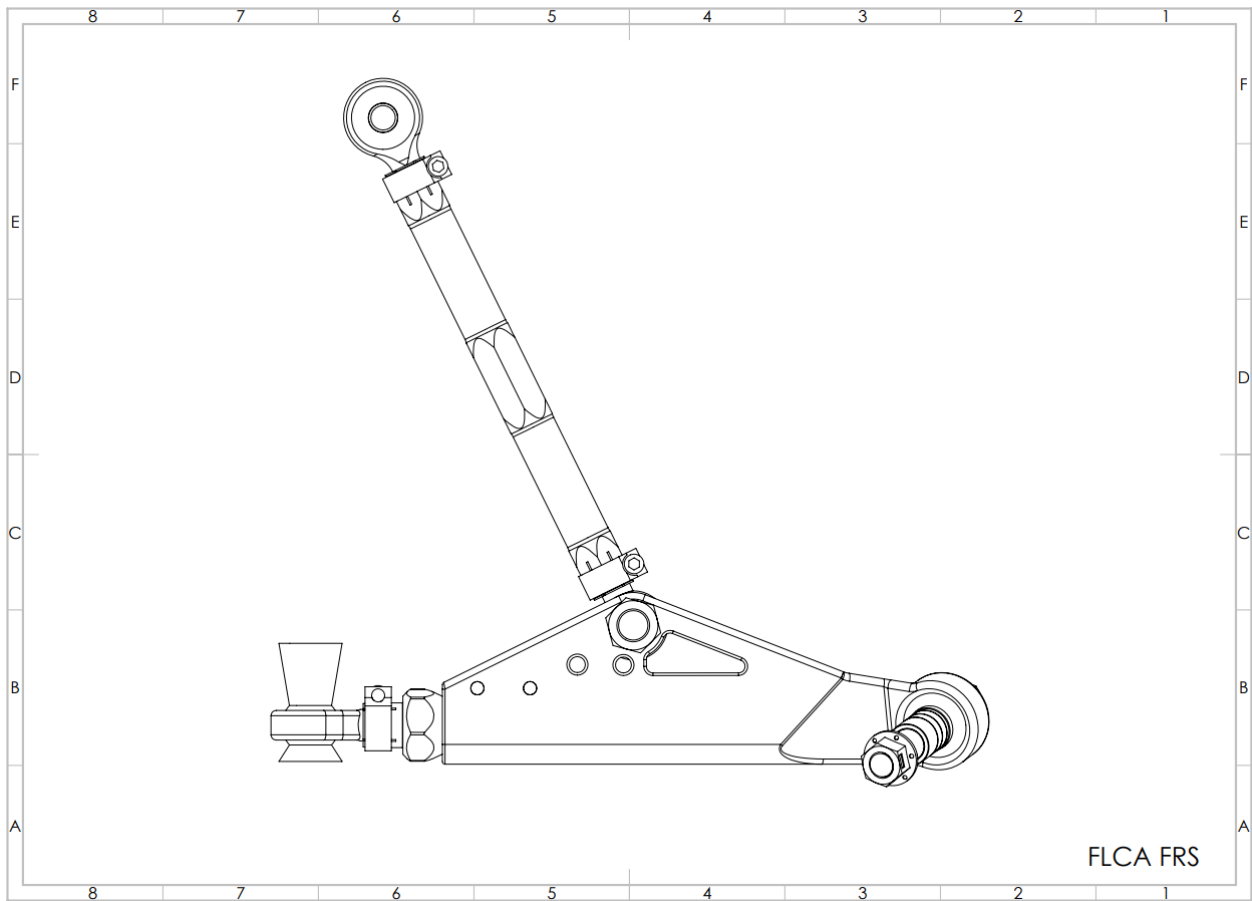
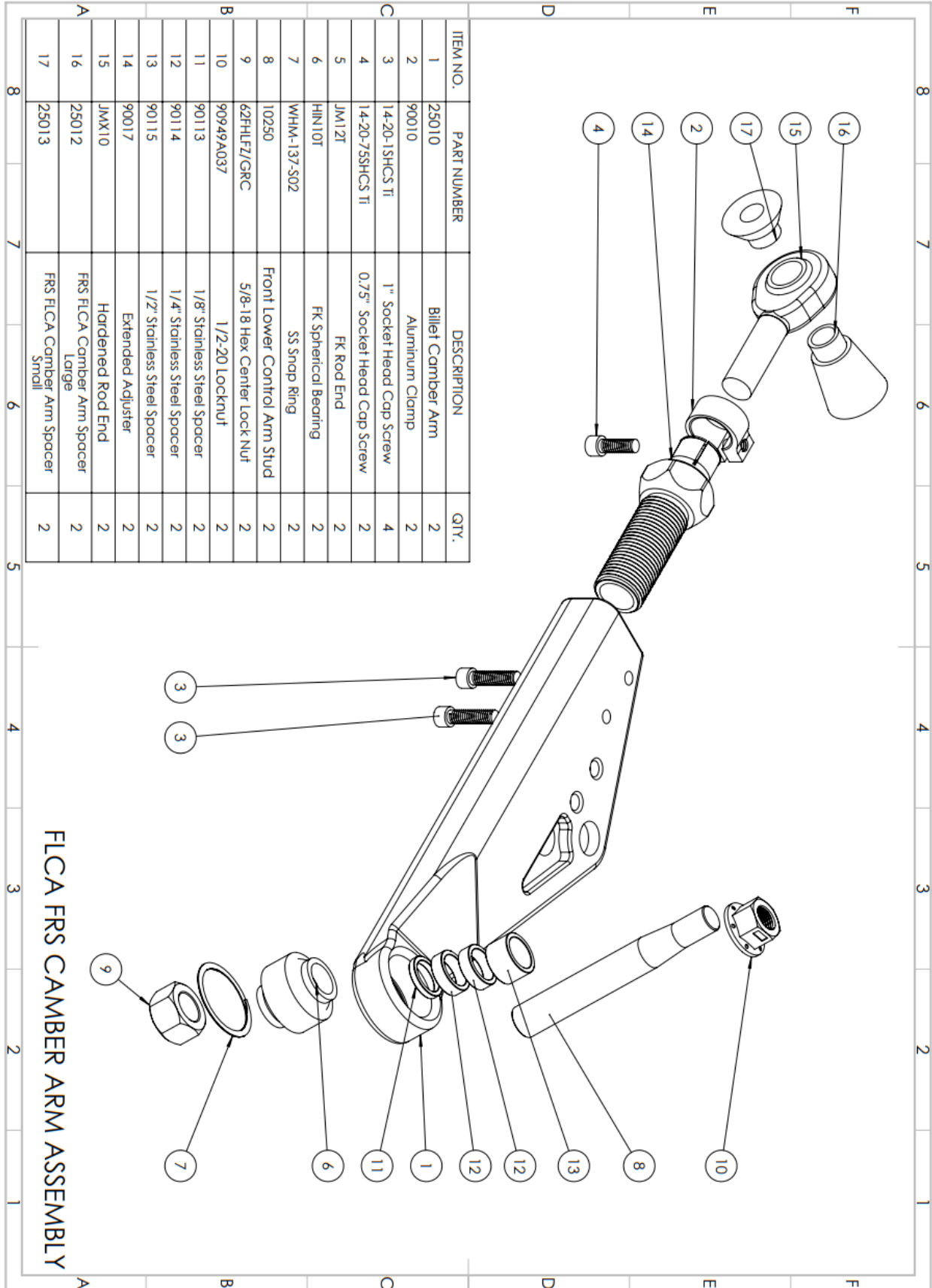
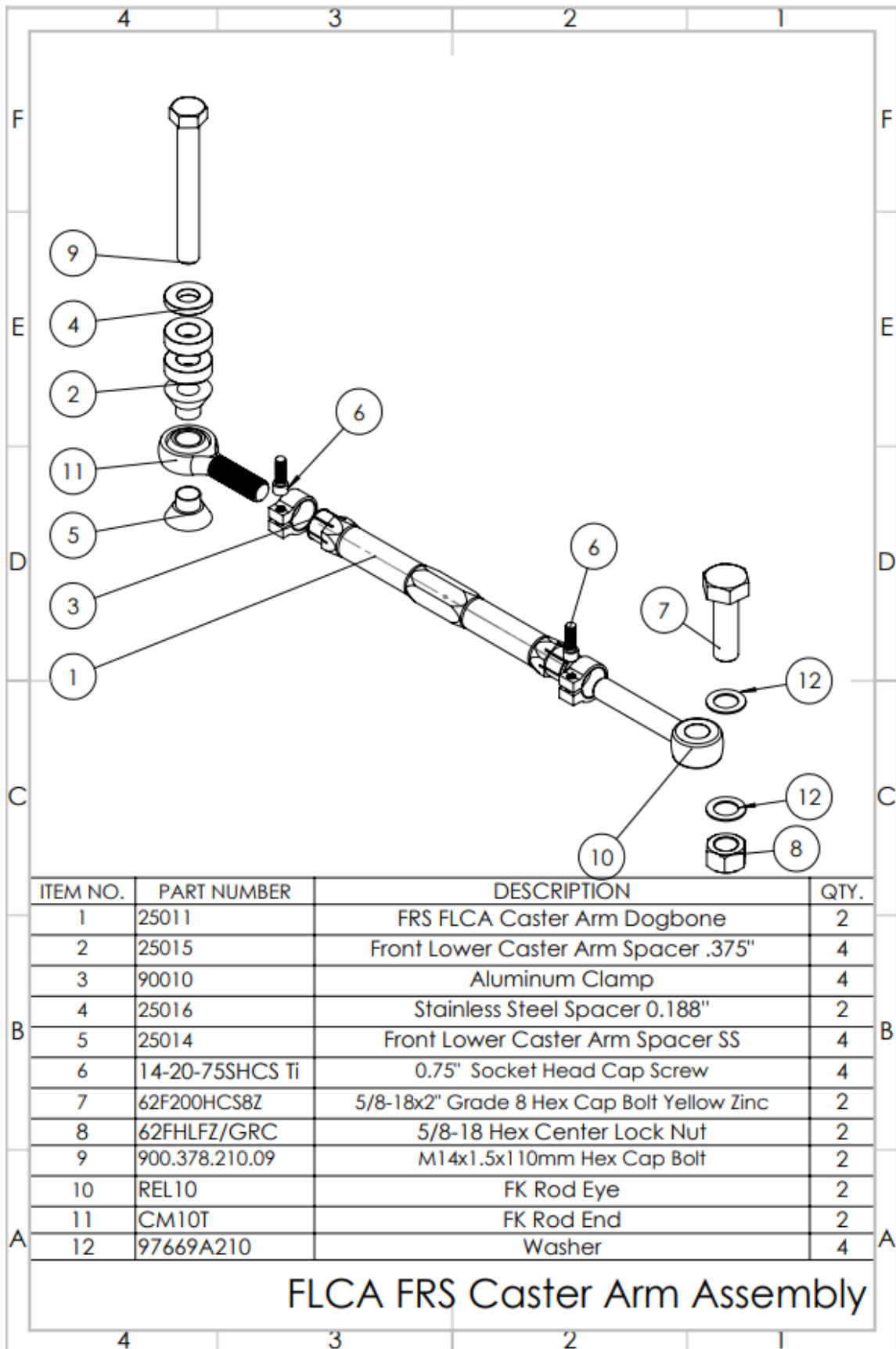


Front Lower Control Arm Kit Installation Instructions SPL FLCA FRS



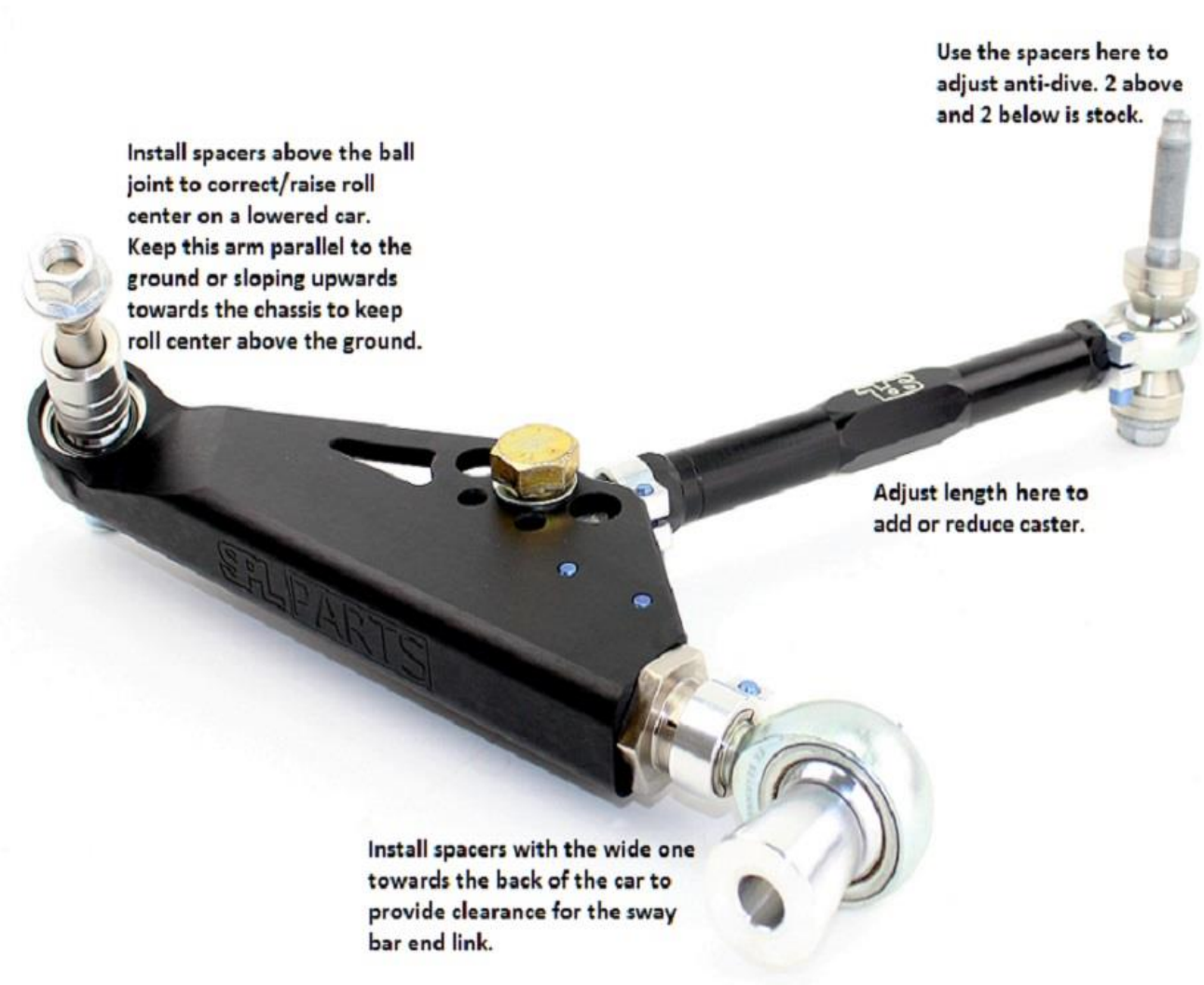


FLCA FRS CAMBER ARM ASSEMBLY



TOOLS NEEDED:

- 10, 12, 17, 19mm wrenches
- 3/16" Allen Wrench
- Prybar (shouldn't be needed but good to have just in case)
- Flathead Screwdriver



1. Jack or raise the front end of the car and remove the front wheels. Don't forget to chock the wheels and use jackstands.
2. Remove the front splash guard. This will require the 10 and 12mm wrenches, as well as the flathead screwdriver.



3. Remove the cotter pin, the 17mm ball joint nut, and then the 17mm nut at subframe end of the arm. (the corner of the arm with the Double Adjuster and the Rod End.) Remove the 19mm stud mount nut and stud. Also remove the lower arm support plate.
4. Remove the arm from the steering knuckle, then remove the control arm.
5. Remove the pictured stud, as it will be replaced with the supplied 110mm Bolt (9-Caster).



6. Install the SPL Parts Control Arm at subframe end first. The large Offset Spacer should go to the rear of the car, and the small offset spacer to the front of the car on the joint. Place the bolts through, but do not tighten yet as this will make it more difficult to finish the installation.
7. The end of the Caster Arm comes with 3 Spacers (2-Caster, 4-Caster). One #2 and one #4 above and one #2 below the FK Rod End (11-Caster) replicates the factory setup. If you need more anti-dive, put more spacers above the FK Rod End.

8. Place the bolt (9-Caster) through the rod end assembly (2, 4, 5, 11 Caster) followed by the lower arm support plate that came with the vehicle. Without the support plate, it can damage the frame of the vehicle. Tighten the stud into the chassis with the full assembly to **81 ft. lbs.** (110/Nm).
9. Install the camber arm onto the knuckle. The locknuts will require quite a bit of effort to thread on, as per their design. There are two Jam Nuts supplied with the kit. Their purpose is to allow you to tighten the Flange Locknut (10-Camber) on top of the Ball Joint Shank (8-Camber). Thread both Jam Nuts onto the lower part of the Shank, then tighten them against each other with a large wrench. Now tighten the top Flange Locknut (10-Camber) onto the Shank (8-Camber) to **81 ft. lbs.**
10. Place the roll center spacers (11, 12, 13 - Camber) between the knuckle and the FK Spherical Ball Joint (6 - Camber). The lower your car, the more spacers you will need. You want to try and replicate the angle the OEM lower control arm sat at OEM ride height. Once you have your desired ball joint height, install the 5/8-18 Jam Nut (9-Camber) to the stud and tighten to **110 ft-lbs.**
11. Tighten the bolts at the subframe to **63 ft-lbs.** (85/Nm) and Centerlock Jam Nuts (10-Camber, 8 Caster) to **110 ft-lbs.** (150/Nm). **DO NOT OVERTORQUE** any nuts or bolts, etc! *SPL Parts is not liable for any issues due to overtorque.*
12. Tighten all Blue Titanium Socket Head Cap Screws (4, 5-Camber, 6-Caster) to **150 IN. lbs.**
13. Have the car professionally aligned, as replicating the original settings is nearly impossible. It may be necessary to adjust the toe in order to drive the car to an alignment shop. Take these instructions with you to ensure that the Front Lower Control Arm is adjusted correctly.
Anytime the Caster Arm is adjusted in length, the Bolt (7-Caster) connecting it to the Camber Arm needs loosened. Otherwise, this cause the FK Rod End or Arm to bend.
14. **FOR THIS PARTICULAR APPLICATION**, do most of the adjustment with the Double Adjuster (14-Camber), while leaving as little of the Rod End (15-Camber) exposed as possible. This is for increased strength of the entire assembly.

15. Ensure clearance to anti-roll bar and all other suspension components by sweeping the suspension through its travel before putting the vehicle back on the ground. Caster may need to be adjusted in some set ups for anti-roll bar clearance.

16. Be safe and enjoy your new upgrade!



The advantage of the hybrid adjuster is that you can easily keep the rod end bearing centered during and after alignment. Make sure to keep the bearing centered as shown.

ONE-YEAR LIMITED WARRANTY AND DISCLAIMER

All SPL brand products are intended for **Off Road Use Only** and carry a one year limited warranty. See below for details. All other branded products carry their respective manufacturer warranty.

SPL PRO suspension products warranted to be free of defects in material and workmanship for one (1) year from the date of purchase.

If a product fails to meet specifications, SPL PARTS INC will, at its election, repair, replace, or make appropriate adjustment, if SPL PARTS INC determines to its satisfaction that the product is defective in material or workmanship, i.e. contains a defect arising out of the manufacture of the product and not a defect caused by other circumstances, including, but not limited to accident, misuse, abuse, unforeseeable use, neglect, alteration, improper installation, improper adjustment, improper repair, or failure caused by other equipment or interaction with other equipment. SPL PARTS INC is not responsible for labor charges, removal charges, installation, or other incidental or consequential costs. In no event shall the liability of SPL PARTS INC exceed the purchase price of the product.

SPL PARTS INC makes no other warranties, either expressed or implied, including limitation warranties as to merchantability or fitness for a particular purpose. SPL PARTS INC shall not be liable for, and buyer assumes all risk of, any advice or failure to provide advice by SPL PARTS INC to buyer regarding the product or use and installation of product. SPL PARTS INC shall not be liable for any special, incidental or consequential damages.

If the purchaser of the product shall fail to pay when due any portion of the purchase price, or fail to meet any terms required under contract agreed on at time of purchase, all warranties and remedies granted may be terminated.

Using any SPL arm as a tie/strap down point for a dyno session or transport will void the warranty.