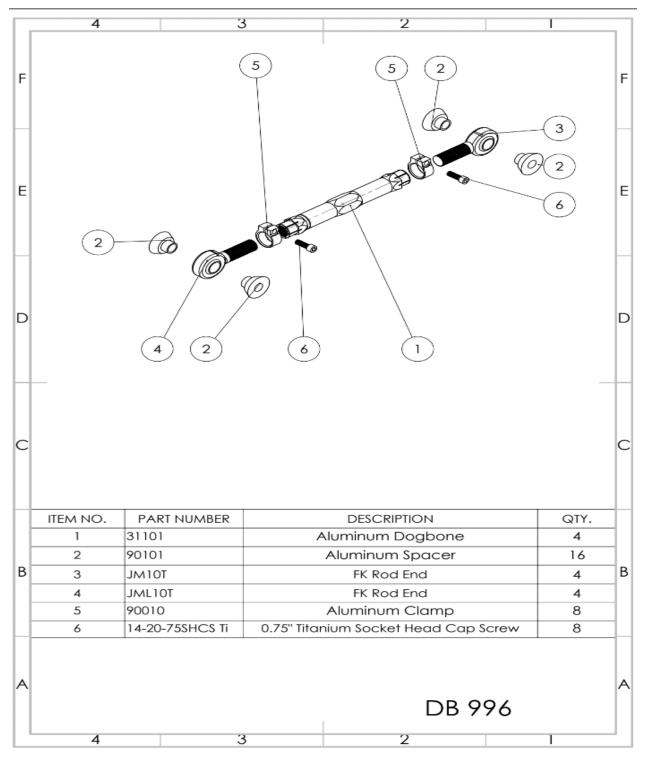
SPL PARTS

Rear Dog Bone Links Kit Installation Instructions SPL DB 996





Tools needed:

18mm wrench for nuts 17mm wrench for bolts

- Chock the wheels of the car, and loosen the lug nuts of the wheels. Jack the car up, and support it with jackstands (NOT just a jack). Remove the wheels.
- 2. Remove the factory dog bones and save the factory hardware.
- 3. Before installation of the new arms begins, try to match the new arms as close as possible to the length of the old ones. You can either measure the old arms center to center of the chassis and knuckle ends, or lay them side by side with the new arms. See the picture below. This will allow you to drive to your alignment shop and save excess wear on your tires.



Try to match length of new link to that of old, center to center of the bores.

- Begin at the chassis end of the arms and tighten the nut to 75 ft.-Ibs., then move to the knuckle end. Tighten that nut and bolt to 75 ft.-Ibs. as well. Repeat for the remaining links. DO NOT OVERTORQUE! SPL Parts is not liable for any issues due to overtorque.
- 5. Reinstall the wheels, tighten lug nuts to factory specifications, and have the car professionally aligned.
- 6. Be safe and enjoy your new upgrade!

Questions?: 512-691-9002

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Adjusting the length of the links for alignment

Loosen the Aluminum Clamps (5) on both ends of the Aluminum Dogbone (1). Turn the Dogbone so as to thread in/out the FK Rod Ends (3, 4). Threading in/out the Rod End will in turn thread out/in the Dogbone ends of the links. Once the Rod Ends are long/short enough, tighten down the Aluminum Clamps by torqueing the Blue Titanium Socket Head Cap Screws (6) to 150 **in. Ibs**. Please note the thread engagement should not exceed the measurement pictured on the left.



ONE-YEAR LIMITED WARRANTY AND DISCLAIMER

All SPL brand products are intended for **Off Road Use Only** and carry a one year limited warranty. See below for details. All other branded products carry their respective manufacturer warranty.

SPL PRO suspension products warranted to be free of defects in material and workmanship for one (1) year from the date of purchase.

If a product fails to meet specifications, SPL PARTS INC will, at its election, repair, replace, or make appropriate adjustment, if SPL PARTS INC determines to its satisfaction that the product is defective in material or workmanship, i.e. contains a defect arising out of the manufacture of the product and not a defect caused by other circumstances, including, but not limited to accident, misuse, abuse, unforeseeable use, neglect, alteration, improper installation, improper adjustment, improper repair, or failure caused by other equipment or interaction with other equipment. SPL PARTS INC is not responsible for labor charges, removal charges, installation, or other incidental or consequential costs. In no event shall the liability of SPL PARTS INC exceed the purchase price of the product.

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to buyer regarding the product or use and installation of product. SPL PARTS INC shall not be liable for any special, incidental or consequential damages.

If the purchaser of the product shall fail to pay when due any portion of the purchase price, or fail to meet any terms required under contract agreed on at time of purchase, all warranties and remedies granted may be terminated.

Using any SPL arm as a tie/strap down point for a dyno session or transport will void the warranty.