



Texas Heat Treating, Inc.

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Order No.: 138288

Date: 08/07/2008

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CERTIFICATION

To: SPL
11200-B GEORGIAN

AUSTIN TX 78783

Purchase Order No.: 3433
Material: 9310
Customer Spec.

Quantity	Part Number / Part Name / Part Description	Container	Pounds
200	10250 Tie Rod End Shank	Box 1	64

- [1] Normalize at 1,650°F for 1 hour. Air cool.
- [2] Harden at 1,525°F for 1 hour. Oil quench.
- [3] Temper at 450°F for 2 hours. Air cool.

Insp. Type	Scale	Minimum	Maximum	Insp. Type	Scale	Minimum	Maximum	Value
Customer Requirements:				Results:				
Surf Rc	Rc	.0	.0	Surf Rc	Rc	60.0	62.0	
Record Value								
Tensile	KSI	170.0	.0	Tensile	KSI			190.8

Quality Representative

ISO 9001:2000 ISO 9002:1994 QS9000 CERTIFIED
Texas Heat Treating, Inc. certifies the above information to be correct.