

# Rear Toe Arms with Eccentric Lockout Kit Installation Instructions

## SPL RTA E9X & F8X

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For BMW:  
2014+ F80 M3  
2014+ F82 & F83 M4

**TOOLS NEEDED:**

18mm socket and wrench

19mm Socket

3/16 allen wrench

**Instructions:**

1. Remove OEM arm (18mm bolts).
2. Set SPL arm next to the OEM arm. Use bolts through the stock arm to set the SPL arm to the exact length of the OEM arm ensuring equal thread engagement on both ends. **Note** the groove on one side of the arm to indicate the left hand threaded side.





4. Install arm using OEM hardware at knuckle and the provided nut (18mm) and bolt (19mm) at the subframe and tighten them to **73.7 Ft Lbs** (100 N/M). **DO NOT OVERTORQUE!**

*\*SPL Parts is not liable for any issues due to overtorque.\**

5. Set toe and tighten clamps with a 3/16 allen wrench.

6. Have car professionally aligned as it is nearly impossible to replicate the original settings.

7. Be safe and enjoy your new upgrade!

## **ONE-YEAR LIMITED WARRANTY AND DISCLAIMER**

*All SPL brand products are intended for **Off Road Use Only** and carry a one year limited warranty. See below for details. All other branded products carry their respective manufacturer warranty.*

*SPL PRO suspension products warranted to be free of defects in material and workmanship for one (1) year from the date of purchase.*

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***Using any SPL arm as a tie/strap down point for a dyno session or transport will void the warranty.***