

Front Lower Arm Bushings Kit Installation Instructions SPL FLBS R35

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	11501	Spherical Bushing Shell	4
2	FKS12	FK Spherical Bearing	2
3	90027	Spacer	4

FLBS R35



Press out the stock bushing using an appropriate bushing press and driver. As shown, we used a 1 1/8 inch socket as the driver. Keep the flat side of the arm facing down.



Check and clean the bores, file down any nicks in the bore as necessary.



The chamfered side of the bore should be facing up when installing the bushings. Here is what the chamfered side looks like.

This side faces up on the press.



The side of the bore with the flat side should face down when pressing in the bushings.

Installing the bushings is the reverse of removing the old ones. Use the 1 1/8 inch socket as a driver after starting the new bushings. Press them in until the flat side is nearly flush with the bushing. It may be necessary to take the arm off the press to visually inspect progress.

There will be a slight amount of overhang on the chamfered side when the bushings are installed as illustrated below:



ONE-YEAR LIMITED WARRANTY AND DISCLAIMER

All SPL brand products are intended for **Off Road Use Only** and carry a one year limited warranty. See below for details. All other branded products carry their respective manufacturer warranty.

SPL PRO suspension products warranted to be free of defects in material and workmanship for one (1) year from the date of purchase.

If a product fails to meet specifications, SPL PARTS INC will, at its election, repair, replace, or make appropriate adjustment, if SPL PARTS INC determines to its satisfaction that the product is defective in material or workmanship, i.e. contains a defect arising out of the manufacture of the product and not a defect caused by other circumstances, including, but not limited to accident, misuse, abuse, unforeseeable use, neglect, alteration, improper installation, improper adjustment, improper repair, or failure caused by other equipment or interaction with other equipment. SPL PARTS INC is not responsible for labor charges, removal charges, installation, or other incidental or consequential costs. In no event shall the liability of SPL PARTS INC exceed the purchase price of the product.

SPL PARTS INC makes no other warranties, either expressed or implied, including limitation warranties as to merchantability or fitness for a particular purpose. SPL PARTS INC shall not be liable for, and buyer assumes all risk of, any advice or failure to provide advice by SPL PARTS INC to buyer regarding the product or use and installation of product. SPL PARTS INC shall not be liable for any special, incidental or consequential damages.

If the purchaser of the product shall fail to pay when due any portion of the purchase price, or fail to meet any terms required under contract agreed on at time of purchase, all warranties and remedies granted may be terminated.

Using any SPL arm as a tie/strap down point for a dyno session or transport will void the warranty.